

World's First **ONE BRIDGE** Family of Modular and Expandable DCC Bridges



FEATURES

- Widest Available Range from 1 mΩ ~1 GΩ
- Best Accuracy: ± 0.015 ppm of Reading
- Modular Design, **Expandable** Capabilities, Complete Investment Protection
- Full 10.5 Digits (0.1 ppb) Display Resolution
- Unique Measurement Trending Display
- Provides Measurement Results on Display
- Change All Key Parameters "IN-REAL-TIME" While the Measurement is Running
- Internal Voltages up to 1000 Vdc
- Linearity: ± 0.01 ppm of Full Scale
- Resolution: ± 0.0001 ppm of Full Scale
- Temperature Option Available
- Wide Range of Ratios: 0.1:1 ~ 100:1
- Extended Low End Range Down to 1 μΩ with Currents Up to 10,000 A
- Range Extenders in 150 A Increments with Built-In Power Supplies and Electronic Switching
- Fully Programmable IEEE 488.2
- BridgeWorks™ Data Acquisition Software
- Unique Calibration Support Strategy
- Complete Measurement Systems Available

Guildline Instruments 6622A Series has unique technology and provides the **best in measurement** uncertainties for Direct Current Comparator (DCC) Resistance Bridges manufactured by anyone today.

The 6622A is the most widely deployed Resistance Bridge in the world with over 200 Bridges in use today at NIMs, militaries and calibration laboratories. Unique innovations in 6622A design and modularity means users no longer have to decide what Bridge satisfies current requirements as well as guess as to what Bridge would meet future requirements. Optional modules allow for normal, high ohms, and low ohms measurements without having to purchase multiple bridges.

THE 6622A SERIES PROVIDES THE BEST MEASUREMENT SPECIFICATIONS, WIDEST RANGE OF OPTIONS, AND MOST INNOVATIVE MODULAR DESIGN OF ANY DCC BRIDGE!

The 6622A Series **modular design** allows you to buy what is required today with existing budgets, and when workload requirements change, simply expand your bridge to meet new requirements without any loss of your original investment!

Modular design provides a **One Bridge** solution reducing life cycle costs not only for equipment support, but also for software development and technician training. Modular design provides the perfect solution for current and future needs, whether you need a Primary Laboratory Standard or secondary uncertainties.

The concept and implementation is easy. Start with a low-cost 6622A Base DCC Bridge with uncertainties down to 0.1 ppm and measurement range to 100 kΩ; or start with the eXtended Range (XR) model with its measurement range to 100 MΩ. You can move to better uncertainties with an eXtended Performance (XP) or eXtended Performance & Range (XPR) models. You can even start with or upgrade to the **world's leading Resistance Bridge with the High Voltage Model (HV)** with uncertainties down to 0.015 ppm, measurement range of 1 GΩ, and with built-in voltages to 1000 Vdc.

If you already own a 6622A, Guildline can upgrade to any higher end model. Best of all, your current software programs will work and the menus will be the same, thus dramatically reducing learning curves and training requirements. Ongoing operating costs are also dramatically reduced because a **One Bridge** Series offers reduced support costs when the time comes for calibration.

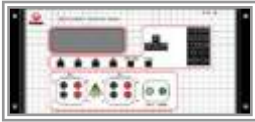
6622A Series of Precision DCC Bridges

The 6622A unique design is based on over 50 years of knowledge and experience in building DCC Bridges. **Innovation abounds** and your **Investment is protected**. When you buy any 6622A Series Bridge it's as if you know them all. Menu operation, measurement setup, measurement operation and software are identical among all models. When you want extended range or enhanced performance – you still have only **ONE BRIDGE to support** for calibration. Just look at the **models and expansion paths** available for you with the 6622A Direct Current Comparator Series.

6622A SERIES – MODELS AND EXPANSION PATHS (BOX SPECIFICATIONS LISTED ARE 3 YEAR ABSOLUTE ACCURACY)

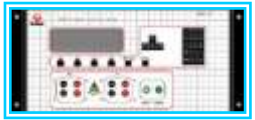
You can start with our very competitively priced **6622A**

3 YEAR ACCURACY: 0.1 ppm
6622A-BASE
RANGE: 1 mΩ ↔ 100kΩ



Or start out with the **6622A -XP** (eXtended Performance) Model. This model has the same measurement range as the

3 YEAR ACCURACY: 0.05 ppm
6622A-XP
RANGE: 1 mΩ ↔ 100kΩ



The newest addition is the 6622A-eXtended Performance Special accuracy model. This bridge can be upgraded from our Base and XP series only and does not have the extended

3 YEAR ACCURACY: 0.02 ppm
6622A-XPS
RANGE: 1 mΩ ↔ 100kΩ



Specially calibrated for **1 ratio expect better than 0.015 ppm Interchange Performance** for the mid-range of this bridge. Note that this is the only bridge that cannot be fitted with the Temperature option.

Base unit. The 6622A "Base" unit provides a wide measurement range of 0.001 Ω to 100 kΩ, with best uncertainties starting at 0.03 ppm. A perfect solution to meet demanding workloads and laboratory budgets. Learn only One Menu and One Software package for all Bridges in this Series.

however the uncertainties of the measurement ranges are significantly enhanced. Using the interchange technique to remove bridge error the best uncertainty is 0.02 ppm. If you already own the 6622A and now your workload demands better uncertainties, simply return the unit to Guildline and we can **expand the 6622A to a 6622A-XP**. Instrument control and internal menus will be the same, and your software procedures will still work the same instrument operation and calibration support but with the improved uncertainties you need!

range available. This bridge was the result of many NMI's asking for the best uncertainties available. Guildline responded with the XPS model. Innovation, performance, and investment protection delivered with the **ultimate in expansion flexibility**.

Need a **higher measurement range**? Move up to our model

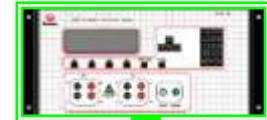
6622A-XR (eXtended Range). This laboratory standard provides a working measurement range of 0.001 Ω all the way to 100 MΩ and with an internal 100 V supply. Using the interchange technique, the best uncertainty is 0.03 ppm. The best part is **No -Buyers Remorse**. If you had previously purchased a 6622A-Base Model, and now your workload has evolved to higher resistance values, simply send the instrument back to Guildline and we will **enhance your 6622A to a 6622A-XR** at a very attractive price.

3 YEAR ACCURACY: 0.1 ppm
6622A-XR
RANGE: 1 mΩ ↔ 100MΩ



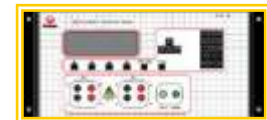
Need Primary Laboratory Performance? Our **6622A-XPR** provides **Xe** tended Performance and Range. Primary Level Performance at a secondary pricing structure, and you can expand from any previous 6622A Series model. With 0.02 ppm measurement uncertainties using the interchange technique, 100 MΩ range, current extension to 10,000 A, this unit is a true primary laboratory work-horse. As an added bonus, all DCC Bridges within this series come complete with BridgeWorks™ Software.

3 YEAR ACCURACY: 0.05 ppm
6622A-XPR
RANGE: 1 mΩ ↔ 100MΩ



WHY NOT EQUIP YOUR LABORATORY WITH THE BEST! Our 6622A-HV (High Voltage) model has the highest measurement range @1 GΩ and the highest voltage @ 1000Vdc. At 0.02 ppm this standard provides the **ultimate measurement capabilities of any DCC Bridge available today**. Expand from the 6622A-Base to the 6622A-XR or the 6622A-XP and from all of these bridge models to the 6622A-XPR and the 6622A-HV. Innovation, performance, and investment protection delivered with the **ultimate in expansion flexibility**.

3 YEAR ACCURACY: 0.04 ppm
6622A-HV (1kVDC)
RANGE: 1 mΩ ↔ 1 GΩ



6622A Series of Precision DCC Bridges

An easy-to-use, front panel **menu system is common to all models** eliminating in-depth operator learning requirements. **IEEE 488.2** is standard on all models with the universally recognized **Standard Code Programmable Interface (SCPI)** based commands incorporated as the programming language of choice. You can have a rack or bench mount model and even have your choice of **front or rear terminals**. Your requirements, your needs - one family of instruments.

All 6622A Bridges now provide a full $10^{1/2}$ digits of resolution and the ability to **graphical see** the data (trending). You can have the data presented in **summary or detailed format** right on the Bridge Screen or available via PC Base BridgeWorks Software. Measurement and **Uncertainty Analysis** you need as a Metrologist or to meet the requirements of ISO 17025 Accreditation!



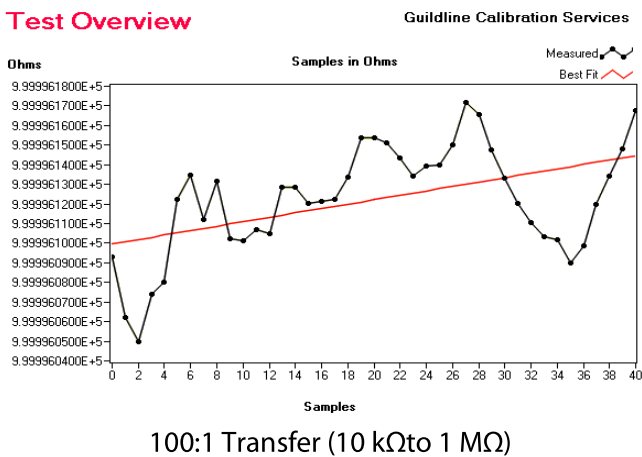
Examples of Actual 6622A Display Pictures Taken at Trade Shows - Note Std Dev is in ppm showing **ppb performance!**

Every effort has been taken in the 6622A Series design to reduce noise and error. **Thermal EMF effects are eliminated** by automatic current reversal. The **unique architecture** of the bridge and its **control algorithm** further removes gain and offset errors in the **nanovolt balance detector** and the **precision toroid**. The end results are shown by **long term accuracy and linearity** without the need for routine, frequent verification tests or calibrations.

The 6622A bridges can be used in either a **fixed or automatic reversal rate** mode of operation. In fixed reversal rate mode, **current polarity reversal** is programmable, updating measurements from every 2 seconds to 14 minutes. The unique **automatic reversal** measurement mode optimizes the polarity reversal rate, automatically setting the 6622A for the **fastest measurement speed** for a requested uncertainty. In temperature applications, this feature makes it possible to **track fast changing temperatures**.

And it's not just the modularity that makes the 6622A Series unique and the best **One Bridge** solution offered today. Historical limitations of 13:1 ratio ranges have been eliminated. With new resistance **measurement ratios from 0.001:1 up to 100:1**, the 6622A series allows the ultimate **flexibility in choosing standards**.

Test Overview



Just take a look at results from using a **10 kΩ Resistance Standard to 1 MΩ UUT** (Unit Under Test) measurement in a typical 100 : 1 measurement. The results are good – very good. Wider measurement ratios equate to fewer standards required to perform measurements. In fact, the 6622A series can be used for measurements from **1 μΩ to 100 MΩ** with **just 4 (four) Resistance Standards required**.

Another advantage is that **temperature stabilized resistance standards** (both oil based and air based) which have **very low temperature coefficients** can now be used to characterize high value resistors (which typically have high temperature coefficients). For example, you can now use a 100 kΩ Resistance Standard (Rs) from an

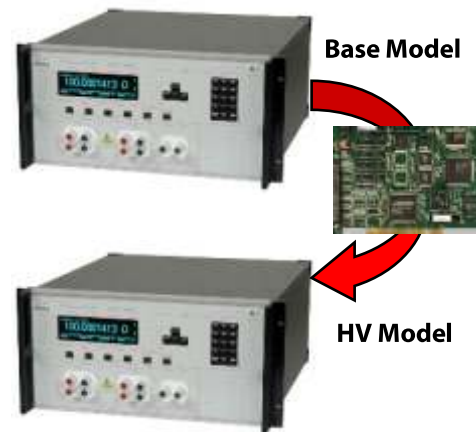
air or oil bath to verify Rx values up to 10 MΩ. If you were to examine a typical measurement uncertainty workup, **measurement uncertainties** due to your resistance standard temperature coefficients are practically eliminated.

6622A Series of Precision DCC Bridges

6622A SERIES – PROVIDING TRUE MODULARITY AND UPGRADEABILITY!

Guildline 6622A Primary Bridge Series – consider if you owned a 6622A-Base Model (shown right). The Base model goes from 1 mΩ to 100kΩ and at measurement uncertainties starting at 0.1 ppm with currents at 150 mA. Now you require to increase your upper measurement range from 100k to the 1 GΩ Range and 1000 Volts that our 6622A-HV model provides.

You simply return the Base Bridge to Guildline. We add **internal module** and upgrade the same unit you returned, calibrate the unit and return the same unit back to you. It will fit in the same space as before, you still have only one (i.e. the same) Bridge to support, and all previous software will continue to run. There is no new learning curve for the Bridge or measurement process, but now you have 1000 V output and ranges to 1 GΩ. We can upgrade Resistance Ranges, Voltages, Currents, and even uncertainties. This is how Guildline defines true modularity and upgradeability.

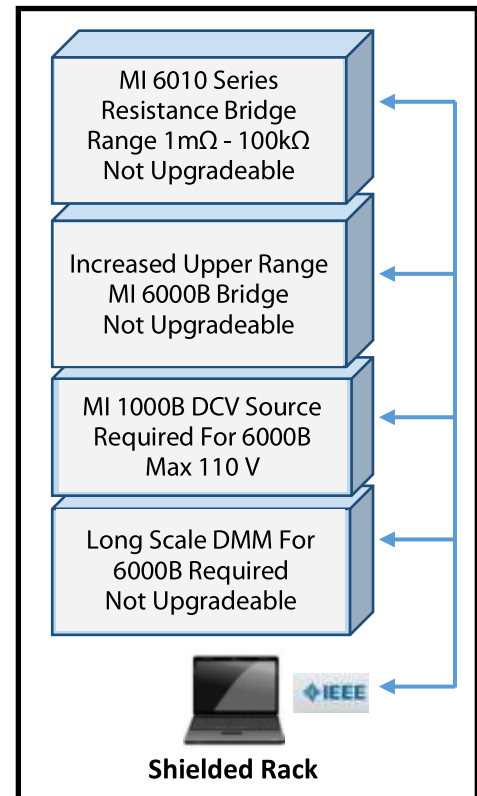


IS THE COMPETITIVE SOLUTION REALLY MODULAR AND UPGRADEABLE?

How about the competition's definition of modularity and upgradeability? The primary bridges' go from 1 μΩ to 100 kΩ. However, if you want to increase your upper measurement range to 1 GΩ and voltages to 1000 Volts. Do you send back your bridge to have it upgraded? No! You are required to buy a new MI bridge and additional standards including an external voltage source that is not made by MI. These additional standards do not operate the same way so brand new procedures need to be developed and a different user interface has to be learned.

To be specific MI's 6010 Bridge can only go to 10 kΩ or depending on their data sheet version, 100k Ω. A customer needs to purchase a second MI Bridge, the MI 6000B, to measure higher resistance than this. However, the 6000B bridge is limited to only 110 Volts. That means no matter how hard a customer tries, they cannot get to 1000 Volts. The 6000B cannot work unless you also buy an external "precision" voltage source. MI recommends their own 6100B, which has an internal primary voltage board supplied by another company called Transmille. Then to make a measurement, the 6000B and Voltage Source require a long scale DMM such as a 3458A or Fluke 8508.

With no display on the 6000B – it is very difficult to run manually, which means you also need IEEE and a Controller with Software. One last item – you will need MI's 5 Foot (1.5 meters) Shielded rack as this equipment is susceptible to EMI noise. Then when you are ready to make measurements you have to use separate connection points for the 6010 and another set of separate connection points for the 6000B /6100/DMM. A computer, IEEE Card, and 4 standards to program is necessary just to make all this equipment work. In comparison a Guildline 6622A-HV Bridge is a single instrument that is 7.8 inches high (i.e. 0.2 meters).



Even with all these standards required by the competition, they are still not equal to the measurement capabilities of the **6622A Series One-Bridge solution** provided by Guildline. Is having to buy, support and learn new standards really a modular and upgradeable solution or is the competition's approach just a play on words and marketing hype? The fact is that the competition requires multiple bridges, and multiple standards from other vendors, just to cover the same resistance range as a single Guildline 6622A **ONE BRIDGE Solution**.

6622A BRIDGEWORKS™ SOFTWARE

Not only does Guildline provide unique DCC Bridge hardware, but we offer complete solutions for software as well. The software program called **BridgeWorks** is provided for setup, control, measurements, and reporting. BridgeWorks is provided free with any of the Bridges in the 6622A Series. **Optional BridgeWorks plugins** are available to expand BridgeWorks functionality. Users can always **upgrade** their BridgeWorks software should the requirement arise in the future.

BridgeWorks software is extremely powerful, yet **straight forward and user friendly**. The software comes with all of the useful and convenient features commonly found in **windows based** commercial software programs. **On-line context help** is available to provide added assistance in understanding the functions of the software. BridgeWorks was **developed in LabVIEW®** offering direct compatibility to all National Instruments GPIB interfaces. These interfaces come in a wide variety of connection options to your PC such as **USB, FireWire, Ethernet, PCI, PCMCIA, RS232/485**, and more. Guildline can even provide a complete Resistance Measurement System with the 6622A Series **NE BRIDGE Solution** by adding Resistance Standards, Scanners, Range Extenders and software. This system is integrated, verified and tested in a rack a little more than 36" high (< 1 meter). **Complete turnkey solutions!**



For a **complete, Automated Resistance or Temperature** Measuring System, a 6622A Series Bridge can be used with Guildline's 6664C Low Thermal Scanners and Guildline's 6634A Temperature Stabilized Resistance Standards. When the Bridge is used with a Guildline low **thermal matrix scanner**, the software can turn the bridge into **multiple -channel Calibration and Measurement System**. Timed, sequenced single or multiple tests can be initiated while the bridge is unattended. All user **definable test variables**, such as excitation current, reversal rate etc can be **program med on a per test basis**, giving the users **full control and flexibility** in conducting well designed measurements. Additionally, internal utilities reside within the software to enhance and **simplify the calibration of the 6622A Series DCC Bridge** by using the Guildline 6634A Series of Temperature Stabilized Resistance Standards.

BridgeWorks Software provides comprehensive graphic display, math functions and trend analysis. Data can be **easily exported** to MS-Excel®, Crystal Reports® and in HTML format. All reports generated conform to traceability requirements of ISO-17025. BridgeWorks also provides **additional temperature capability** for those metrologists requiring this additional functionality.

BridgeWorks enhances resistance measurement capabilities on other laboratory standards through the use of plugins and utilities. These optional utilities include **calibration routines** for High End Calibrators such as the **Fluke 5700A and 5720A Series**, Agilent 3458A Long Scale DMM's and others. **Each output value** is calibrated by **direct ratio transfer**

Element	Values (ohms)	Uncertainties (ppm)
1ohm	1.000009952E+0	2.159
1.1ohm	1.099992171E+0	2.152
10ohm	9.999621762E+0	2.151
11ohm	1.099962915E+1	2.150
100ohm	9.999622944E+1	2.150
100ohm	1.099962586E+2	2.150
10ohm	9.99964388E+2	2.150
1.1ohm	1.099964487E+3	2.150
10ohm	9.99964487E+3	2.100
10ohm	1.099915629E+4	2.100
100ohm	9.99900021E+4	2.005
100ohm	1.099899911E+5	2.001
1Mohm	9.99986629E+5	2.416

to the working set resistors, not calculated as by an artifact calibration.



There is even a utility for the **automated calibration of decade boxes**. This utility allows for direct calibration up to an 8-dial decade box spanning the full system measurement range. The utility is designed to **measure the absolute resistance value of each decade** box step and determine if the value is within the nominal tolerance specification. The utility incorporates a provision to **allow for trimming** of an adjustable decade box such as the ESI 925 and **supports both direct reading and standard decade boxes**.

6622A Series of Precision DCC Bridges

6622A Series Specifications

Note: The 6622A-Base, 6622A-XP and 6622A-XPS models are limited to a maximum of 100 kΩ with a maximum R_s (Resistance Standard) of 10 kΩ. Because of the unique variable ratios available on all models, it is possible to measure UUT's with a variety of R_s Standards. For example, a 10 kΩ UUT could be measured with a 100 Ω, 1 kΩ and 10 kΩ Resistance Standard (R_s). To determine the measurement uncertainty due to the bridge, simply look at the R_s you are using, and then go to the appropriate UUT sub range.

6622A-BASE			Low Ohms Ratios ¹			
			R _s 1 Ω ▶	± 0.8 ppm	± 0.7 ppm	
XP Range: 1 mΩ ◀ ▶ 100 kΩ			NOMINAL RATIO ▶	0.001:1	0.01:1	
			ACTUAL RATIO ▶	0.8m > Rx < 0.008	0.008 > Rx < 0.08	
INTERCHANGE¹ SPECIFICATION	RESISTANCE STANDARD		3 YEAR RATIO SPECIFICATIONS²			
0.8 > Rx < 6.3	◀	ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5
1:1	◀	NOMINAL RATIO ▶	0.1:1	1:1	10:1	100:1
± 0.03 ppm	◀	1 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀	10 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀	100 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.3 ppm
± 0.03 ppm	◀	1 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.8 ppm
± 0.05 ppm	◀	10 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.2 ppm	[XR MODEL]

6622A-XR			Low Ohms Ratios ¹			
			R _s 1 Ω ▶	± 0.8 ppm	± 0.7 ppm	
Base Range: 1 mΩ ◀ ▶ 100 MΩ			NOMINAL RATIO ▶	0.001:1	0.01:1	
			ACTUAL RATIO ▶	0.8m > Rx < 0.008	0.008 > Rx < 0.08	
INTERCHANGE¹ SPECIFICATION	RESISTANCE STANDARD		3 YEAR RATIO SPECIFICATIONS²			
0.8 > Rx < 6.3	◀	ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5
1:1	◀	NOMINAL RATIO ▶	0.1:1	1:1	10:1	100:1
± 0.03 ppm	◀	1 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀	10 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.1 ppm
± 0.03 ppm	◀	100 Ω ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.3 ppm
± 0.03 ppm	◀	1 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.1 ppm	± 0.8 ppm
± 0.05 ppm	◀	10 kΩ ▶	± 0.6 ppm	± 0.1 ppm	± 0.2 ppm	± 3 ppm
± 0.15 ppm	◀	100 kΩ ▶	± 1 ppm	± 0.3 ppm	± 0.5 ppm	± 6 ppm
± 0.25 ppm	◀	1 MΩ ▶	± 2.5 ppm	± 0.6 ppm	± 0.8 ppm	± 8 ppm
± 2.0 ppm	◀	10 MΩ ▶	± 8 ppm	± 4 ppm	± 8 ppm	[HV MODEL]

6622A-XP			Low Ohms Ratios ¹			
			R_s 1 Ω ▶	± 0.7 ppm	± 0.6 ppm	
XP Range: 1 m Ω ◀ ▶ 100 k Ω			NOMINAL RATIO ▶	0.001:1	0.01:1	
			ACTUAL RATIO ▶	0.8m > Rx < 0.008	0.008 > Rx < 0.08	
INTERCHANGE¹ SPECIFICATION	RESISTANCE STANDARD		3 YEAR RATIO SPECIFICATIONS²			
0.8 > Rx < 6.3	◀ ACTUAL RATIO ▶		0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5
1:1	◀ NOMINAL RATIO ▶		0.1:1	1:1	10:1	100:1
± 0.02 ppm	◀ 1 Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm
± 0.02 ppm	◀ 10 Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm
± 0.02 ppm	◀ 100 Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.3 ppm
± 0.02 ppm	◀ 1 k Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.8 ppm
± 0.03 ppm	◀ 10 k Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	[XPR MODEL]

6622A-XPR			Low Ohms Ratios ¹			
			R_s 1 Ω ▶	± 0.7 ppm	± 0.6 ppm	
XPR Range: 1 m Ω ◀ ▶ 100 M Ω			NOMINAL RATIO ▶	0.001:1	0.01:1	
			ACTUAL RATIO ▶	0.8m > Rx < 0.008	0.008 > Rx < 0.08	
INTERCHANGE¹ SPECIFICATION	RESISTANCE STANDARD		3 YEAR RATIO SPECIFICATIONS²			
0.8 > Rx < 6.3	◀ ACTUAL RATIO ▶		0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5
1:1	◀ NOMINAL RATIO ▶		0.1:1	1:1	10:1	100:1
± 0.02 ppm	◀ 1 Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm
± 0.02 ppm	◀ 10 Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.1 ppm
± 0.02 ppm	◀ 100 Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.3 ppm
± 0.02 ppm	◀ 1 k Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.05 ppm	± 0.8 ppm
± 0.03 ppm	◀ 10 k Ω ▶		± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	± 3 ppm
± 0.1 ppm	◀ 100 k Ω ▶		± 0.7 ppm	± 0.2 ppm	± 0.3 ppm	± 6 ppm
± 0.2 ppm	◀ 1 M Ω ▶		± 1.5 ppm	± 0.4 ppm	± 0.6 ppm	± 8 ppm
± 1.5 ppm	◀ 10 M Ω ▶		± 8 ppm	± 2.5 ppm	± 4 ppm	[HV MODEL]

6622A Series of Precision DCC Bridges

6622A-XPS			Low Ohms Ratios ¹				
			R_s 1 Ω ▶	± 0.7 ppm		± 0.6 ppm	
XPS Range: 1 m Ω ◀ ▶ 100 k Ω			NOMINAL RATIO ▶	0.001:1		0.01:1	
			ACTUAL RATIO ▶	0.8m > Rx < 0.008		0.008 > Rx < 0.08	
INTERCHANGE ¹ SPECIFICATION	RESISTANCE STANDARD		3 YEAR RATIO SPECIFICATIONS²				
0.8 > Rx < 6.3	◀	ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5	
1 : 1	◀	NOMINAL RATIO ▶	0.1 : 1	1 : 1	10 : 1	100 : 1	
± 0.015 ppm	◀	1 Ω ▶	± 0.4 ppm	± 0.02ppm	± 0.03 ppm	± 0.1 ppm	
± 0.015 ppm	◀	10 Ω ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.1 ppm	
± 0.015 ppm	◀	100 Ω ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.3 ppm	
± 0.015 ppm	◀	1 k Ω ▶	± 0.4 ppm	± 0.02 ppm	± 0.03 ppm	± 0.8 ppm	
± 0.03 ppm	◀	10 k Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	[HV MODEL]	

6622A-HV			Low Ohms Ratios ¹				
			R_s 1 Ω ▶	± 0.7 ppm		± 0.6 ppm	
HV Range: 1 m Ω ◀ ▶ 1 G Ω			NOMINAL RATIO ▶	0.001:1		0.01:1	
			ACTUAL RATIO ▶	0.8m > Rx < 0.008		0.008 > Rx < 0.08	
INTERCHANGE ¹ SPECIFICATION	RESISTANCE STANDARD		3 YEAR RATIO SPECIFICATIONS²				
0.8 > Rx < 6.3	◀	ACTUAL RATIO ▶	0.08 > Rx < 0.8	0.8 > Rx < 6.3	6.3 > Rx < 13.4	13.4 > Rx < 107.5	
1 : 1	◀	NOMINAL RATIO ▶	0.1 : 1	1 : 1	10 : 1	100 : 1	
± 0.02 ppm	◀	1 Ω ▶	± 0.4 ppm	± 0.04ppm	± 0.04 ppm	± 0.1 ppm	
± 0.02 ppm	◀	10 Ω ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.1 ppm	
± 0.02 ppm	◀	100 Ω ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.3 ppm	
± 0.02 ppm	◀	1 k Ω ▶	± 0.4 ppm	± 0.04 ppm	± 0.04 ppm	± 0.8 ppm	
± 0.03 ppm	◀	10 k Ω ▶	± 0.4 ppm	± 0.05 ppm	± 0.15 ppm	± 3 ppm	
± 0.1 ppm	◀	100 k Ω ▶	± 0.7 ppm	± 0.2 ppm	± 0.3 ppm	± 6 ppm	
± 0.2 ppm	◀	1 M Ω ▶	±1.5 ppm	± 0.4 ppm	± 0.6 ppm	± 8 ppm	
± 0.7 ppm	◀	10 M Ω ▶	±4 ppm	± 1.0 ppm	± 2 ppm	[MODEL 6530]	
± 2.5 ppm	◀	100 M Ω ▶	± 8 ppm	± 3.5 ppm	± 6 ppm	[MODEL 6530]	

1 - Interchange specification (i.e. sometimes referred to as a self-calibration) and Low Ohms Ratio specifications - refer to 6622A Manual for additional information about Low Ohms and Interchange specifications.

2 - 3 Year Calibration interval with annual performance verification (automated).

3 - Specifications are based on 10 mW R_s power dissipation or the maximum current in R_s or the limit of 6622A output; and temperature of 23°C ±3°C.

4 - Ratio uncertainties Less than 0.08 :1 for R_s 10 Ω and below are calculated using 6623A Range Extender Series with the 6622A Series Bridge.

5 - Lowest possible R_x Ratio is defined as $R_{xlow} = R_s \times .08$ and Maximum possible R_x Ratio is determined by $R_{xhigh} = R_s \times 107.5$.

6 - Maximum Upper Range is limited to 134 k Ω for 6622A, 6622A-XP and 6622A-XPS with the maximum R_s allowed as 10 k Ω .

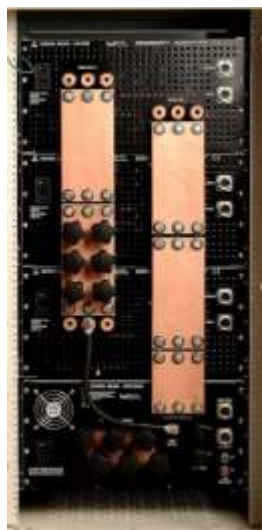
7 - Maximum Upper Range is limited to 134 M Ω for 6622A-XR and 6622A-XPR with the maximum R_s allowed as 10 M Ω .

8 - Maximum Upper Range is limited to 1.34 G Ω for 6622A-HV with the maximum R_s allowed as 100 M Ω based on 1000 V.

GENERAL SPECIFICATIONS			
Linearity		± 0.01 ppm of full scale (Full scale defined as 13.4:1 and 100:1)	
Display resolution (ppm)		Selectable (Programmable) from 0.0001 ppm to 10 ppm	
Temperature Coefficient		0.01 ppm/°C of reading	
Automatic current reversal rate (in seconds)		4 sec to 1637 sec's programmable, increment of 1 second	
Fastest Measurement Sample Rate		2 seconds	
Communication		IEEE 488.2 (SCPI Based Language Instructions)	
Test current (for measurement to 100 kΩ)	Usable range (±30V compliance) (A)	10 μA ~ 150 mA (extension to 10,000 A available)	
	Resolution (μA)	1 μA	
	Accuracy [error(ppm) + offset(A)]	±100 ppm ± 10 μA	
Test voltage (for measurement above 100 kΩ)	V _{DC} Range (±1mA compliance)	0 ~ 100 Vdc (XR and XPR models). HV Model has 0 ~ 1000 Vdc	
	Resolution (V)	1 V for Bridges with 100 Volt Module, 256 bit for 1000 Volt Model (≈4V)	
	Accuracy error (%)	± 0.2% of full scale voltage output	
Bridge Operating Temperature to Full Specifications		23°C ± 3°C	73°F ± 5°F
Bridge Maximum Operating Range (<50% RH)		+18°C to +25°C	+65°F to +82°F
Bridge Temperature Storage Range		-20°C to +60°C	-4°F to +140°F
Power Requirements		VAC: 100V, 120V, 220V and 240V ± 10% / 50 or 60Hz ±5%, 200VA	
Dimensions (Width x Height x Depth)		Weight	
440 mm x 200 mm x 465 mm		17.3" x 7.8" x 18.3"	27 kg 59.5 lbs

6623A-SERIES OF MODULAR RANGE EXTENDERS

Range Extenders allow DCC Bridges to measure "lower" resistance values (including current shunts) at higher currents. Using patented technologies, Guildline engineers have again provided our customers with the most value and flexibility in expanding their **shunt measurement** capability. For calibration at higher currents, additional Range Extenders **can be cascaded** by the 6622A to expand the maximum allowable current for **improved calibration uncertainty**. The Range Extender carries out polarity reversal automatically, at user selected intervals. Standard models are 6623A-3, 6623A-10, 6623A-150, 6623A-300, 6623A-450, 6623A-600, 6623A-1000, 6623A-2000 and 6623A-3000, 6623A-6000, 6623A-10000; each with built in precision current sources. Pictures of the rear connections for the 300 Ampere (above right) and 3000 Ampere (left) models are shown.



Models with other maximum current levels are available in multiples of 150 A. If you buy a lower current model such as the 150 A, and now need 900 A, no worries. **Just return the unit to Guildline** and we will upgrade it to a 900 A model for you. Your Investment is protected. NOTE that **NO external power supplies, NO external mechanical switches, and NO compressed argon gas are required** for operation of Guildline's high current Range Extenders. This results in dramatically reducing the purchase/installation cost, as well as ongoing training, calibration support, and operating costs; especially when compared to the old technology offered by the competition. The 6622A-150 and 6623A-300 can both be operated from a **single-phase 120 VAC input** and do **NOT** require a dedicated 3 phase circuit.

For More information about the 6623A Range Extenders and Specifications, Please refer to the 6623A Series Datasheet.

6622A Series of Precision DCC Bridges

6622A "T" OPTION FOR THERMOMETRY APPLICATIONS

Using the **latest DC current comparator technology**, Guildline model 6622A Series are **very well suited for temperature calibration** and their measurement ranges are designed for thermometry. DCC bridges have inherently **better noise immunity** to external electromagnetic and mechanical noise. Measurements are conducted in **true four-terminal mode** so long test leads can be used. Since excitation current is DC, reactance introduced by the probe and probe leads does not affect measurement accuracy. **Thermal EMF is eliminated** by periodic polarity reversal that is **programmable by the user**. The built-in, extremely stable current supply permits selection of output currents between 20 μ A and 150 mA to satisfy a wide range of sensitivity requirements. Root square values can be conveniently chosen from the instrument front panel or via software. **Temperature conversion and display** is done on the front panel, or on a PC using the BridgeWorks software.

All 6622A models can be expanded to address temperature requirements without the need for a separate thermometry bridge, separate software, or manual calculations. The menu operation and calculations are done internally via firmware and the results can be viewed on the front panel in **Ω , $^{\circ}\text{C}$, $^{\circ}\text{F}$, and K**. The menu also provides the ability to change **Temperature Scales, display graphics**, and control all parameters.

One of the **key features** of the temperature option is how the unit is calibrated. This option means that the 6622A is specifically **tested at the lower currents** (1 mA) found in thermometry and these offsets are stored separately from the Resistance calibration constants. In contrast the competitor's DCC based bridges are specified for the higher currents required for resistance measurements (i.e. 10 mA to 150 mA) so may not meet their published specifications at the 1 mA level used for thermometry.



Not only does Guildline provide the temperature option for the 6622A B bridge, but check out our full line of thermometry options including our **new 3210T Thermometry Auto -Switch**. This adaptor provides programmable and individual constant keep warm current to all connected SPRT's or other temperature probes, thus substantially reducing the time for calibration.

MAKING THE 6622A SERIES EVEN BETTER

Guildline provides a variety of standards **support the 6622A Series** of Bridges. For the **ultimate in ease of use and wide** temperature operating environment, look at our 6634A Temperature Controlled Resistance Standards. These resistance standards are a rack or bench mount unit with up to 10-resistance values. The values are **irradiated, self contained 30 $^{\circ}\text{C}$** temperature environment and usable in a laboratory environment of **$23^{\circ}\text{C} \pm 5^{\circ}\text{C}$** . This series is extended in high values up to 100 T Ω by our model 6636. For the **best in air resistances** see our 9334A, 9336 and 9337 Series of Air Resistance Standards.



For **multi-channel operation** look at our 6664C Scanners. These 8 or 16 Quad channel scanners can handle up to 2 A of current or voltages up to 1000 Vdc. You can combine up to four scanners as needed with a total of 64 channels accessible manually or by BridgeWorks Software.



For the best Unit Under Test (UUT) environmental control Guildline produces the **5030 Series of Precision Air Baths and NEW 5600 Fluid/Oil Baths**. The 5030 Series of programmable Air Baths not only maintain an **ultra stable 0.03°C** environment but also provide **EMI and EMF Shielding** within the high quality Stainless Steel Chamber. Dual Heaters/Coolers/Fans provide for operational redundancy and the unit is **fully IEEE 488 programmable**. **Control Resolution** is a **0.001°C** and a second channel is available for a second user programmable sensor that can be read directly on the front panel. This bath incorporates an extensive **Metrology based menu operation**.

Guildline's **innovation** continues with the **66252 DMM Switch**. The purpose of this switch is to electrically isolate the Bridge, when using Resistance Standards that are connected to a scanner. This usefulness can be seen using a 5700 Calibrator as an example. The user is able to connect resistance standards that are on a scanner channel to Artifact calibrate the Calibrator and then simply switch over and run the complete Resistance verification of the 5700 values including the 1.9X Values.



Guildline also provides **full system solutions and full system integration**. Need a base system with one scanner and a resistance standard in a rack? Not a problem. Need **6622A -XPR** extended range and lower uncertainty Bridges **with 48 channels** ,



Temperature Stabilized Resistance Standards and with **Range Extension to 900 A and higher**? We can do it! In fact, Guildline has produced over one hundred 6622A based systems complete with Resistance Bridge, Range Extension, Multi-Channel Scanners, and Temperature Stabilized Resistance Standards all in a 36" (i.e. < 1 meter) rack. Units were supplied with all hardware, software installed, tested and verified. Need the **ultimate resistance measurement** in a single stand solution? Combine any one of the 6622A Series Bridges with a 6634A Temperature Stabilized Resistance Standard, a 150A to 600A Range Extender for low ohm measurements, and a **6530 Digital Programmable Teraohmmeter**. Start measuring from **1 μΩ all the way to 10 PΩ**. Just ask what **Guildline can make for you**.

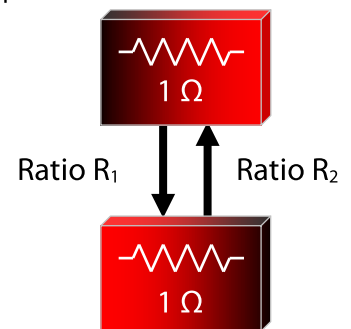
VERIFICATION OF PERFORMANCE

Bridges are not self-calibrating. All Bridges must have an initial calibration done at time of manufacture, and subsequently must be verified or re-calibrated on a periodic basis. Competitors misleadingly state that their Bridges are self-calibrating but in reality their Bridges are calibrated the same way as all commercial bridges are calibrated including Guildline's via external resistance standards and/or an external reference bridge.

Historically the verification that a precision DCC Bridge is operating as per its last calibration was challenging. A Harmon type transfer standard was needed for the verification of a bridge's non 1:1 measurement ratios along with high technical skills. With the introduction of the 6622A multi-ratio bridge, the verification of performance can be carried out with ease. Verification of the bridge performance can also provide insight into the bridge's short and long-term stability to improve uncertainties.

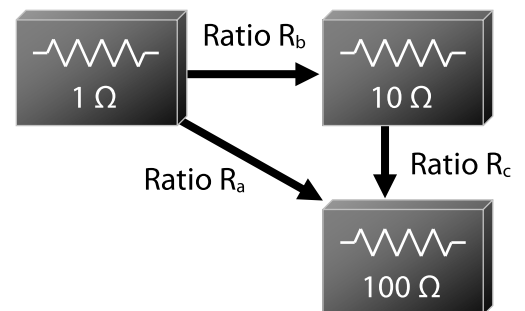
The 1:1 measurement ratio can be easily verified by interchange measurement tests using two stable standard resistors of same nominal values, as illustrated by the block diagram to the right. Bridge 1:1 measurement ratio error e_i (in ppm) is calculated using the following formula:

$$e_i = (1/2) \cdot |R_1 \cdot R_2 - 1| \cdot 10^6$$



Non 1:1 measurement ratios, such as 10:1 and 100:1 ratios can be easily verified to be within their original calibration uncertainties by closure measurement tests using three stable standard resistors, as illustrated by the block diagram to the right. Bridge non 1:1 measurement ratio error e_c (in ppm) is calculated using the following formula:

$$e_c = (1/3) \cdot |R_a - R_b \cdot R_c| / R_a \cdot 10^6$$



Note: Resistance values in these block diagrams are only representative values and are selected for the illustration of methodology only.

Note that no NMI uses the interchange technique to calibrate non 1:1 ratios because the toroid windings, electronic circuitry, and power levels all change when the resistance standards are switched.

Warranty

Over 60 Years of Guildline innovation in engineering and design. **ONE BRIDGE** providing **complete expandability and flexibility** that meets your current and future measurement needs. Options that satisfy real measurement needs and provide complete investment protection. How can we improve? Simple! Offer an industry leading **2-Year Warranty** to show our confidence. All 6622A Series of DCC Bridges come with a 2-year Warranty that covers both parts and labour.

6622A Series of Precision DCC Bridges

Service and Support

Guildline is **ISO/IEC 17025 Accredited**. We have the widest range of resistance accredited with a range of **1 $\mu\Omega$ all the way to 10 Ω** . Whether you own a Guildline product and have other manufacturer's standards, **call today** and see what we can do for you.

ORDERING INFORMATION	
Model	<i>Specify One Of Following Models (Bench or Rack)*</i>
6622A-B	Base Accuracy, Range 100 k Ω
6622A-XR	Base Accuracy, Extended Range to 100 M Ω
6622A-XP	Extended Performance, Range 100 k Ω
6622A-XPR	Extended Performance, Extended Range to 100 M Ω
6622A-XPS	Extended Performance Special, Range 100 k Ω
6622A-HV	Extended Performance, 1000 V, 1 G Ω Range
	*All Bridges include Calibration Certificate, Operator and Software manual, and one set of Rs/Rx Low Thermal Leads
/T	Adds Temperature Option to Bridge
/RC	Report of Calibration Available at Nominal Charge
/RT	Specifies Rear Terminals versus Front Terminals (Default)
SM6622A	Service Manual (Extra Charge)
6622A SERIES OPTIONS (EXTENDERS LISTED ARE THE MOST COMMON, MANY MORE MODELS AVAILABLE)	
BridgeWorks-UPG	Upgrades to Latest Version of BridgeWorks
/57XX UTL	BridgeWorks 57XX Resistance Calibration Utility
/3458 UTL	BridgeWorks 3458A Resistance Calibration Utility
/Controller	System Controller with IEEE and Software Integrated
IEEE-PCI	NI IEEE-488.2 Interface for a PCI slot (Win 9X/NT/ME)
IEEE-2m	NI IEEE-488.2 Interface cable, 2m double shielded
6634A-X	Temperature Stabilized Resistance Standard for 6622A Series
6623A-10	External 10A Range Extender for DCC Resistance Bridge
6623A-150	External 150A Range Extender for DCC Resistance Bridge
6623A-300	External 300A Range Extender for DCC Resistance Bridge
6623A-450	External 550A Range Extender for DCC Resistance Bridge
6623A-600	External 600A Range Extender for DCC Resistance Bridge
6623A-1000	External 1000A Range Extender for DCC Resistance Bridge
6623A-2000	External 2000A Range Extender for DCC Resistance Bridge
6623A-3000	External 3000A Range Extender for DCC Resistance Bridge
6623A-6000	External 6000A Range Extender for DCC Resistance Bridge
6623A-10000	External 10000A Range Extender for DCC Resistance Bridge
6664C	8 or 16 Channel, 2 A Low Thermal Scanner
3210	8 Channel Thermometry Adapter with Pre-Heat
6664A-12	SCW Lead pair with gold plated banana plugs, 2m in length
SCW/18-30	30 Meters Shielded, Copper, Low Thermal Wire 18 Gauge
*Other Precision Leads Are Available – Call and tell us your requirements	

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